### **SECTION 4.2**

**Bitumen Membranes** 



# **Technical Data Sheet**

August 2023

# **IKOpro SPRAYFAST BMA**

# PRODUCT INFORMATION

**IKOpro** Sprayfast BMA moisture-curing is polyurethane adhesive specifically developed for high performance bituminous membranes to a wide range of insulation boards and other substrates.

It utilises a modern canister system, and offers a high strength bonding solution, which is quick and simple to apply.

Item	Product Code
Canister	58800114
Spray Tip	58800111
Lance	58800110
Braided Hose	58800112
Cleaning Aerosol	58800113



# USE

IKOpro Sprayfast BMA bonds high performance bituminous roofing membranes to a wide range of insulation boards and substrates.

# **FEATURES & BENEFITS**

Canister Application – minimises time reduced waste.

Non-flammable - reduces on-site risks.

Ease of Application - product is dispensed from a hose and lance, minimising operative discomfort.

Colour Coded - for easy identification on site, insulation adhesive has a distinctive red colour.

# APPEARANCE & PERFORMANCE

Appearance: Foam Colour: Red

**Canister Size:** 450mm x 330mm

**Canister Weight:** 19kg

**Performance** 

Use: Membrane adhesive

Coverage\*\*:

Smooth Surface\* -190m<sup>2</sup> Medium Surface\* -130m<sup>2</sup> Rough Surface\* -70m<sup>2</sup> **Application Temperature:** 5-30°C

**Open Time:** 1-5 minutes at 20°C **Cure Time:** 20 minutes at 20°C

-30-150°C **Temperature Resistance:** 

# CONSTRUCTION

#### MATERIAL HANDLING

Storage temperature must be between 5-30°C. For specific storage requirements, please refer to relevant sections of the IKO Material Safety Data Sheet for all other information on handling.

#### PRIOR TO COMMENCEMENT

Application must always follow good, safe working practice.

Prior to commencing works, it is important that operatives read the IKO Material Safety Data Sheet. Additionally, it is important to be aware of all the given your employers by information Assessments and understand all Method Statements produced for undertaking the work.

<sup>\*</sup> Reduced on porous substrate;

<sup>\*\*</sup> Coverage must be increased at perimeter edges, penetrations and opening in accordance with IKO specifications.

#### **PREPARATION**

Before commencement of the waterproofing works, the roofing contractor should ensure that the surfaces to receive the new waterproofing system are sound and capable of accepting the imposed loading of the new waterproofing system and its installation.

Existing substrates should be assessed by a competent roofer or suitably qualified professional to ascertain their suitability in relation to structural strength, falls and drainage provision.

Ensure the receiving substrates are dry and clean from grease, dirt and other contaminants before applying adhesive.

#### **APPLICATION**

Apply a bead of adhesive approximately 40-60mm wide at 200-250mm centres to the receiving surface. Alternative centres may be specified within wind uplift calculations and where provided take precedence. Allow 1-5 minutes, and then roll the membrane into the adhesive. Roll a 20kg water-filled roller across the membrane after 10 minutes, but no greater than 20 minutes.

Further guidance on the operation and maintenance of the IKOpro Sprayfast equipment can be found within the comprehensive published user guide for the system.

#### POST COMPLETION

Information regarding disposal of empty canisters can be found within the relevant sections of the IKO Material Safety Data Sheet.

# USE OF PRODUCTS CONTAINING ISOCYANURATES (PU based products)

As of 24 August 2023, training is required for professional and industrial users of polyurethane adhesives, sealant and waterproofing products within the EU and UK.

#### **Training**

Training and certification for product users, which involves passing an examination. A record of the training given to employees must be maintained by employers. Every five years, renewal of the training will be necessary.

A PU Training Platform has therefore been launched for product users within the EU and UK and can be reached via: www.safeusediisocyanates.eu

The Restriction requires employers or the selfemployed to ensure that industrial or professional users have successfully completed training on the safe use of diisocyanates prior to the use of the substance or mixture.

The legal duty remains on employers to ensure that all users have successfully completed the required training before using the substance.

# **DISCLAIMER**

As this product is utilised within an Approved Contractor network and guided by an IKO Specification document, where omission or differing information exists the IKO Specification document will take precedence.

Whilst every precaution is taken to ensure that the information given in this literature is correct and up to date it is not intended to form part of any contract or give rise to any collateral liability, which is hereby specifically excluded.

IKO reserve the right to amend and/or withdraw this document without notice. Intending purchasers of our materials should therefore verify with the company whether any changes in our specification, application details, withdrawals or otherwise have taken place since this literature was issued.