# IKO PLC

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# APPROVAL INSPECTION TESTING CERTIFICATION

Agrément Certificate 10/4721 **Product Sheet 1** 

#### **IKO NON-BREATHER MEMBRANE**

This Certificate relates to IKO Non-Breather Membrane, for use in tiled and slated ventilated pitched roofs in unsupported applications.

#### AGRÉMENT CERTIFICATION INCLUDES:

- factors relating to compliance with Building Regulations where applicable
- factors relating to additional non-regulatory information where applicable
- independently verified technical specification
- assessment criteria and technical investigations •
- design considerations
- installation guidance
- regular surveillance of production
- formal three-yearly review.

#### **KEY FACTORS ASSESSED**

Weathertightness — as part of a complete roof, the product will resist the passage of water and wind-blown snow and dust into the interior of the building (see section 5).

Wind loading — when installed on appropriately spaced battens the product's physical properties are deemed adequate to resist the wind loads imposed on the underlay. The product will reduce the wind uplift forces acting on the roof covering (see section 7).

Strength - the product has adequate strength to resist the loads associated with the installation of the roof (see section 8).

Durability — under the normal conditions found in a roof space the product will have a service life comparable to a traditional roof tile underlay (see section 11).

The BBA has awarded this Agrément Certificate to the company named above for the product described herein. The product has been assessed by the BBA as being fit for its intended use provided it is installed, used and maintained as set out in this Certificate.

On behalf of the British Board of Agrément

Date of First issue: 25 February 2010

Simon Wroe

Head of Approvals – Materials

nA Ceeper

Greg Cooper Chief Executive

The BBA is a UKAS accredited certification body - Number 113. The schedule of the current scope of accreditation for product certification is available in pdf format via the UKAS link on the BBA website at www.bbacerts.co.uk

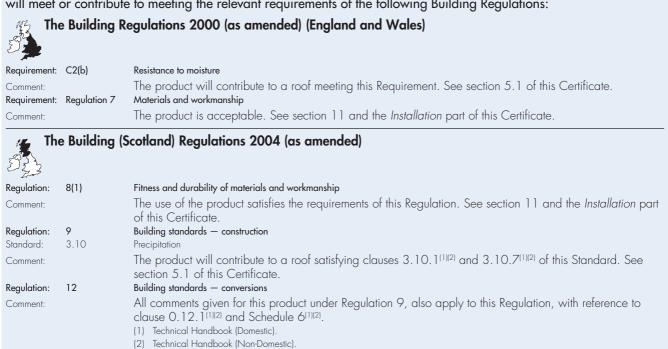
Readers are advised to check the validity and latest issue number of this Agrément Certificate by either referring to the BBA website or contacting the BBA direct.

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Page 1 of 8

# Regulations

In the opinion of the BBA, IKO Non-Breather Membrane, if used in accordance with the provisions of this Certificate, will meet or contribute to meeting the relevant requirements of the following Building Regulations:



 The Building Regulations (Northern Ireland) 2000 (as amended)

 Regulation:
 B2
 Fitness of materials and workmanship

 Comment:
 The product is an acceptable material. See section 11 and the Installation part of this Certificate.

 Regulation:
 C4(b)

 Comment:
 The product will contribute to a roof satisfying this Regulation. See section 5.1 of this Certificate.

#### Construction (Design and Management) Regulations 2007

#### Construction (Design and Management) Regulations (Northern Ireland) 2007

Information in this Certificate may assist the client, CDM co-ordinator, designer and contractors to address their obligations under these Regulations.

See section: 1 Description (2.1).

# Non-regulatory Information

#### NHBC Standards 2008

NHBC accepts the use of IKO Non-Breather Membrane, when installed and used in accordance with this Certificate, in relation to NHBC Standards, Chapter 7.2 Pitched roofs.

#### **1** Description

1.1 IKO Non-Breather Membrane is manufactured by thermally bonding two spunbonded polypropylene fabrics with a non-breathable polyolefin film in the middle to form a waterproof membrane.

1.2 The product has the nominal characteristics of:

Thickness (mm)	0.4
Weight per unit area (g·m <sup>-2</sup> )	135
Roll length (m)	15 and 45
Roll width (m)	1

1.3 Quality control checks are carried out on the incoming materials, during production and on the finished product. Quality control checks on the finished product include:

- weight
   water penetration
- tear strength
- tensile strength and elongation.

### 2 Delivery and site handling

2.1 Rolls are delivered to site in packages that carry a label bearing the marketing company's name, the grade identification and the BBA identification mark including the number of this Certificate.

2.2 The rolls should be stored flat on their sides, on a smooth, clean, dry surface, under cover and protected from sunlight.

# Assessment and Technical Investigations

The following is a summary of the assessment and technical investigations carried out on IKO Non-Breather Membrane.

# Design Considerations

#### 3 Use

IKO Non-Breather Membrane is satisfactory for use as unsupported or supported or on uninsulated timber sarking underlays in tiled and slated pitched roofs constructed in accordance with the relevant Clauses of BS 5534 : 2003.

#### 4 Practicability of installation

The product is designed to be installed by competent slaters/tilers experienced with this type of product.

#### 5 Weathertightness

5.1 Tests indicate that the product will resist the passage of water, wind-blown snow and dust into the interior of a building, under all conditions to be found in a roof constructed in accordance with the relevant Clauses of BS 5534 : 2003.

5.2 The product should not be used for prolonged periods as temporary waterproof covering prior to installation of slates or tiles. The period prior to the installation of the roof covering should be kept to a minimum.

#### 6 Risk of condensation

6.1 The product should be regarded as an impermeable underlay when considering ventilation of a roof space.

6.2 For design purposes, the product's water vapour resistance may be taken as 133 MN·s·g<sup>-1</sup>, and for roofs designed in accordance with BS 5534 : 2003 or BS 5250 : 2002, Section 8.4, it may be regarded as a Type HR membrane.

6.3 Care should be taken in the overall design and installation to minimise the risk of water vapour coming into contact with cold parts of the roof construction. Factors to be considered and minimised include, moisture diffusion through the ceiling, infiltration through unsealed openings/penetrations in the ceilings and services evaporating or venting moisture into cold spaces.

6.4 The risk of condensation is highest in new-build construction during the first heating period, where there is high moisture loading due to wet trades, such as in-situ cast concrete slabs or plaster. The risk of condensation diminishes as the building naturally dries out. See BBA Information Bulletin No 1 - Roof Tile Underlays in Cold Roofs in the Drying-out Period.

### 7 Wind loading

7.1 Project design wind speeds should be determined and wind uplift forces calculated, in accordance with BS 6399-2 : 1997.

7.2 When used in unsupported applications, draped, wind loading on the underlay should be calculated in accordance with BS 5534 : 2003, Section 5.5.2.7. For acceptable wind loads with specific batten spacings for the draped product, using a 25 mm deep tiling batten see section 16, Table for Physical Properties – general.

7.3 When used on timber sarking with counter battens, the product has adequate resistance to wind uplift forces.

#### 8 Strength

The product will resist the loads associated with installation of the roof (see section 16, Table for Physical properties directional).

#### **9** Properties in relation to fire

9.1 The product will have similar properties in relation to fire to those of traditional polyethylene roof tile underlays.

9.2 When the product is used unsupported, there is a risk that fire can spread if it is accidentally ignited during maintenance works, eg by a roofer's or plumber's torch. As with all types of underlay, care should be taken during building and maintenance to avoid the material becoming ignited.

#### **10 Maintenance**

As the product is confined within the roof space, and it has suitable durability (see section 11), maintenance is not required. However, it must be ensured that damage occurring before enclosure is repaired (see section 14).

#### 11 Durability



🐲 The product will be virtually unaffected by the normal conditions found in a roof space and will have a life comparable with that of traditional roof tile underlays, provided they are not exposed to sunlight for long periods (see section 12.4). Advice regarding exposure can be obtained from the Certificate holder.

#### 12 General

12.1 IKO Non-Breather Membrane must be installed and fixed in accordance with the Certificate holder's instructions provisions of this Certificate and the relevant recommendations of BS 5534 : 2003 and BS 8000-6 : 1990. Installation can be carried out under all conditions normal to roofing work.

12.2 Laps should be installed to shed water out and down the slope.

12.3 Overlaps must be provided with the minimum dimensions given in Table 1.

Table 1	Minimum overlaps		
Roof pitch (°)	Horizontal lap (mm)		Vertical laps (mm)
	Not fully supported	Fully supported	
12.5 to 14	225	150	100
15 to 34	150	100	100
35+	100	75	100

12.4 Where necessary, eaves constructions, eaves guards should be used to protect the product from sunlight and to direct water into the autter.

#### 13 Procedure

13.1 The product should not be laid directly onto sarking board but can be laid on sarking board in conjunction with counter battens.

13.2 The product, when installed as a cold ventilated roof system, is fixed in the traditional method for roof tile underlays, ie draped between the rafters, or used in conjunction with counter battens.

13.3 When used in a hybrid warm roof specification, a ventilation gap of at least 20 mm between the insulation and the underlay should be allowed. A vapour control layer should be used on the underside of the insulation.

#### 14 Repair

Damage to the product can be repaired easily prior to the installation of slates or tiles by replacement of the damaged areas, by patching and sealing correctly. Care should be taken to ensure that the watertightness of the roof is maintained.

#### 15 Finishina

15.1 Detailing of abutments, verges and hips must be in accordance with the Certificate holder's instructions.

15.2 The tiling and slating must be carried out in accordance with the relevant Clauses of BS 5534 : 2003, BS 8000-6 : 1990 and the slating/tiling manufacturer's instructions, especially when using tightly-jointed slates or tiles.

#### 16 Tests

Samples of IKO Non-Breather Membrane were obtained from the Certificate holder for testing. The results of the tests carried out by, or on behalf of, the BBA are summarised in Tables 2 and 3.

Table 2 Physical properties — directional

Test (units)	Mean results	Method <sup>(1)</sup>
Tensile strength (N per 50 mm)		EN 12311-1
longitudinal	265	
transverse	230	
aged <sup>(2)</sup>		
longitudinal	235	
transverse	210	
wet strength <sup>(3)</sup> Iongitudinal	280	
transverse	233	
Elongation at break (%) unaged longitudinal transverse aged <sup>(2)</sup>	57 65	EN 12311-1
longitudinal	35	
transverse wet strength <sup>(3)</sup>	39	
longitudinal	60	
transverse	57	
Tear resistance (nail) (N) unaged		BS EN 12310-1
longitudinal	181	
transverse	202	

(1) The test documents are detailed in the Bibliography. Numbers in the table refer to sections/parts of the various documents.

(2) UVA aged for 336 hours at 50°C/heat aged for 90 days at (70±2)°C.

(3) Wet strength soak at 23°C for 24 hours — tested surface wet.

Table	3	Physica	l properties	-general
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Test (units)	Mean results	Method <sup>(1)</sup>
	1.54	BS 3177
Vapour resistance (MN·s·g <sup>-1</sup> )	133	BS 3177
Dimensional stability (%) longitudinal transverse	-0.3 0.1	BS EN 1107-2
Slip resistance (coefficient of friction) dry wet	0.94 0.71	T1/10 <sup>(2)</sup>
Resistance to water penetration unaged aged <sup>(4)</sup>	Class W1 Class W1	EN 1928 <sup>(3)</sup>
Resistance to streaming water unsupported	Pass	MOAT 69 : 4.2.2
Mullen burst strength (kN·m <sup>-2</sup> )	571	BS 3137
Resistance to wind loads (kPa) <sup>(5)</sup> batten spacing 350mm batten spacing 330mm batten spacing 300mm batten spacing 250mm	1.0 1.5 2.0 2.5	MOAT 69 : 4.2.1

(1) The test documents are detailed in the Bibliography. Numbers in the table refer to sections/parts of the various documents.

(2) BBA Test Method.

(3) As modified in accordance with EN 13859-1 : 2005.

(4) UVA aged for 336 hours at 50°C/heat aged for 90 days at (70±2)°C.

(5) Test carried out using 25 mm thick battens and a 600 mm rafter spacing.

#### 17 Investigations

17.1 The condensation risk in warm roof constructions, and specifically those containing sarking boards, incorporating the products was examined.

17.2 The manufacturing process was assessed, including the method adopted for quality control, and details were obtained of the quality and composition of the materials used.

# Bibliography

BS 3137 : 1972 Methods for determining the bursting strength of paper and board

BS 3177 : 1959 Method for determining the permeability to water vapour of flexible sheet materials used for packaging

BS 5250 : 2002 Code of practice for control of condensation in buildings

BS 5534 : 2003 Code of practice for slating and tiling (including shingles)

BS 6399-2 : 1997 Loading for buildings – Code of practice for wind loads

BS 8000-6 : 1990 Workmanship on building sites – Code of practice for slating and tiling of roofs and claddings

BS EN 1107-2 : 2001 Flexible sheets for waterproofing - Determination of dimension stability - Plastic and rubber sheets for roof waterproofing

BS EN 12310-1 : 2000 Flexible sheets for waterproofing — Determination of resistance to tearing (nail shank)— Bitumen sheets for roof waterproofing

EN 1928 : 2000 Flexible sheets for waterproofing — Bitumen, plastic and rubber sheets for roof waterproofing — Determination of watertightness

EN 12311-1 : 2000 Flexible sheets for waterproofing — Determination of tensile properties — Bitumen sheets for roof waterproofing

EN 13859-1 : 2005 Flexible sheets for waterproofing — Definitions and characteristics of underlays — Underlays for discontinuous roofing

MOAT No 69 : 2004 UEAtc Technical Report for the Assessment of Discontinuous Roofing Underlay Systems

#### 18 Conditions

18.1 This Certificate:

- relates only to the product/system that is named and described on the front page
- is granted only to the company, firm or person named on the front page no other company, firm or person may hold or claim any entitlement to this Certificate
- is valid only within the UK
- has to be read, considered and used as a whole document it may be misleading and will be incomplete to be selective
- is copyright of the BBA
- is subject to English law.

18.2 Publications and documents referred to in this Certificate are those that the BBA deems to be relevant at the date of issue or re-issue of this Certificate and include any: Act of Parliament; Statutory Instrument; Directive; Regulation; British, European or International Standard; Code of Practice; manufacturers' instructions; or any other publication or document similar or related to the aforementioned.

18.3 This Certificate will remain valid for an unlimited period provided that the product/system and the manufacture and/or fabrication including all related and relevant processes thereof:

- are maintained at or above the levels which have been assessed and found to be satisfactory by the BBA
- continue to be checked as and when deemed appropriate by the BBA under arrangements that it will determine
- are reviewed by the BBA as and when it considers appropriate.

18.4 In granting this Certificate, the BBA is not responsible for:

- the presence or absence of any patent, intellectual property or similar rights subsisting in the product/system or any other product/system
- the right of the Certificate holder to manufacture, supply, install, maintain or market the product/system
- individual installations of the product/system, including the nature, design, methods and workmanship of or related to the installation
- the actual works in which the product/system is installed, used and maintained, including the nature, design, methods and workmanship of such works.

18.5 Any information relating to the manufacture, supply, installation, use and maintenance of this product/system which is contained or referred to in this Certificate is the minimum required to be met when the product/system is manufactured, supplied, installed, used and maintained. It does not purport in any way to restate the requirements of the Health & Safety at Work etc Act 1974, or of any other statutory, common law or other duty which may exist at the date of this Certificate; nor is conformity with such information to be taken as satisfying the requirements of the 1974 Act or of any statutory, common law or other duty of care. In granting this Certificate, the BBA does not accept responsibility to any person or body for any loss or damage, including personal injury, arising as a direct or indirect result of the manufacture, supply, installation, use and maintenance of this product/system.

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Page 8 of 8