



IKO Permateg Hot Melt Monolithic Waterproofing

Technical Data Sheet
March 2024

PRODUCT INFORMATION

Permateg Hot Melt Monolithic Waterproofing Systems comprise of Permateg or Permateg Anti-Root hot melt waterproofing compounds, which are specially formulated combinations of refined bitumen, synthetic rubbers, fillers and other additives, which are hot-applied in conjunction with carefully selected reinforcement/detailing fabrics and protection layers to give the ultimate waterproofing performance.

NB: Permateg Anti-Root is specifically designed for use in Extensive & Intensive Green Roof and Biodiverse Roof systems.

Installed by a nationwide network of Registered Installers, Permateg provides a fully bonded, tough, flexible, waterproof membrane for use on inverted, green, flat including completely flat protected roofs. Permateg is also suitable for use as a dampproof membrane in solid concrete floors or as the waterproofing layer in a typical sandwich membrane used for above or below ground waterproofing in concrete, brick or blockwork structures.

Product Code	Permateg – 24110080	Permateg Anti-Root - 24116080
Block Weight	12kg	
Pallet (960kg)	80 Blocks	

DURABILITY

A Permateg Hot Melt Monolithic Roof, properly designed and maintained, can be expected to provide many years of trouble-free service. The BBA certificate states: “*The Permateg Hot Melt Roofing System, when protected and subjected to normal service conditions, will provide an effective barrier to the transmission of moisture for the design service life of the roof in which it is incorporated.*” This translates to the system being able to last the lifetime of the structure.

MATERIAL HANDLING

Please refer to the IKO Safety Data Sheets available from

www.ikogroup.co.uk

System Components

IKO Permateg Polymer Primer

IKO Permateg Polymer Primer is synthetic rubber based primer for use on concrete and other similar substrates prior to the installation of IKO Permateg Hot Melt Waterproofing System.

Product Code	Drum Size	Coverage
24602500	25 Litres	4 m ² /Litres

IKO Permateg High Penetration Primer

A brush or roller applied bituminous priming solution for the preparation of cementitious surfaces to receive Permateg monolithic membrane

Product Code	Drum Size	Coverage
24600025	25 Litres	6-8 m ² /Litres

IKO PermaFLASH-D150

A nominal 1.25mm thick flexible bitumen EPDM polymer detailing sheet, which is installed as a reinforcement layer over cracks, construction joints, changes in materials and where minor movement may occur.

Product Code	Roll Weight	Roll Width	Roll Length
24150000	4.8kg	150mm	20m

IKO PermaFLASH-D500

A flexible bitumen EPDM polymer detailing sheet, which is installed as a reinforcement layer around rainwater outlets.

Product Code	Roll Weight	Roll Width	Roll Length
24500000	16kg	500mm	20m

IKO PermaFLASH-UN

A very flexible un-cured neoprene rubber reinforcement sheet for use as part of the IKO Permateg LI hot melt waterproofing system over construction joints and structural movement joints with a maximum width of 25mm and maximum 50% total movement.

Product Code	Roll Weight	Roll Width	Roll Length
24600000	21kg	300mm	30m

IKO PermaFLASH-R

A 55g/ m² polyester reinforcement layer, installed between the two applications of Permateg or Permateg Anti-Root

Product Code	Roll Weight	Roll Width	Roll Length
24991000	11kg	1m	2000m

System Components

IKO PermaGUARD-F

A sand surfaced 180g/m² polyester based bitumen membrane, installed as a protection layer in standard Permateg and Permateg Anti Root systems.

Product Code	Roll Weight	Roll Width	Roll Length
24010000	42kg	1m	20m

IKO PermaGUARD-M T-O

A high-performance torch applied SBS modified bitumen membrane with a 270g/m² polyester fibre carrier. It has a black mineral finish on the upper surface and thermos-fusible film on the underside. It is installed as a protection layer to Permateg on exposed details, or as an access protection layer in protected inverted build-ups.

Product Code	Roll Weight	Roll Width	Roll Length
24030008	36kg	1m	8m

IKO PermaGUARD-PB

A 3.2mm thick protection board, fabricated with a bituminous core and glass fibre reinforcement. It exhibits high strength, excellent puncture resistance and non-compressive nature. Permagaard-PB is installed into the second coat of Permateg Compound whilst it is still hot. Boards must be tightly butted and joints sealed with hot Permateg compound applied with a wide blade scraper.

Product Code	Board Weight	Board Width	Board Length
00910004	7.3kg	1220mm	1220mm

IKO PermaGUARD-HDPB (Heavy Duty)

A 3mm thick high density polymeric protection board, which is extremely tough and with high impact resistance for use in heavy duty situations. Permagaard-HDPB is installed into the second coat of Permateg Compound whilst it is still hot. Boards must be tightly butted and joints sealed with hot Permateg compound applied with a wide blade scraper

Product Code	Board Weight	Board Width	Board Length
62530000	10.5kg	1000mm	2000mm

IKO Roofgarden 4 APP AD/F

A high-performance cap sheet consisting of a polyester base, coated with APP polymer modified bitumen. The bitumen coating contains a specially formulated anti root treatment, which prevents the penetration of roots from a range of plants and shrubs. Use as the final layer in a roof garden waterproofing specification where Permateg Anti-root Hot Melt Compound is not adopted. It has a slate finish on the upper surface, and a thermofusible film on the underside.

Product Code	Roll Weight	Roll Width	Roll Length
01520321	43kg	1m	7.5m

INSTALLATION AND MAINTENANCE

The Permateg Hot-Applied Monolithic Membrane Roofing System must be installed in accordance with the IKO System Installation Guidelines and IKO instructions on a dry and frost-free substrate. After rain or snow, the substrate must be allowed to dry before installation can commence. The installer can aid drying by any suitable means approved by the Certificate holder. Once applied, the membrane is not affected by rain, snow or frost. To assess the suitability of an in-situ concrete substrate, bond tests must be carried out to ensure that adequate adhesion can be achieved. If bonding problems occur, advice must be sought from the IKO. Prior to the application of the Permateg membrane, any defects in the substrate must be identified and repaired in accordance with IKO's instructions. Cementitious substrates must be conditioned with IKO Permateg High Penetration Primer or IKO Permateg Polymer Primer and allowed to dry before application of the membrane. The installed Permateg membrane must be covered by a protective layer immediately after installation, Detailing must be formed in accordance with the IKO instructions.

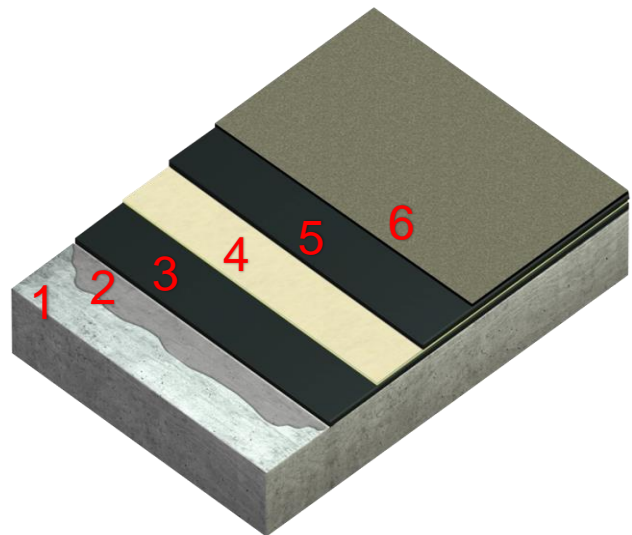
As with all Flat roofing and waterproofing systems it is essential proper and adequate maintenance is undertaken at routine intervals to ensure long term performance and life expectancy.

For detailed installation and roof maintenance guidelines please visit:

www.ikogroup.co.uk

Typical System Build-up

1. Specified substrate
2. Specified Permateg Primer
3. 1st Coat Permateg Low Impact Hot melt
4. PermaFLASH-R Reinforcement
5. 2nd Coat Permateg Low Impact Hot melt
6. PermaGUARD-F access protection layer





DISCLAIMER

Whilst every precaution is taken to ensure that the information given in this literature is correct and up to date it is not intended to form part of any contract or give rise to any collateral liability, which is hereby specifically excluded.

IKO reserves the right to amend and/or withdraw this document without notice.

Intending purchasers of our materials should therefore verify with the company whether any changes in our specification, application details, withdrawals or otherwise have taken place since this literature was issued.

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