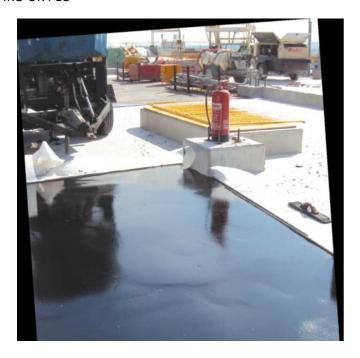




ENVIRONMENTAL PRODUCT DECLARATION

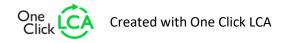
IN ACCORDANCE WITH EN 15804+A2 & ISO 14025 / ISO 21930

Permascreed IKO UK PLC



EPD HUB, HUB-2216

Published on 31.03.2025, last updated on 31.03.2025, valid until 30.03.2030









GENERAL INFORMATION

MANUFACTURER

Manufacturer	IKO UK PLC
Address	IKO UK PLC, Appley Ln N, Appley Bridge, Wigan WN6 9AB, United Kingdom
Contact details	louis.weir@iko.com
Website	https://ikogroup.co.uk/

EPD STANDARDS, SCOPE AND VERIFICATION

Program operator	EPD Hub, hub@epdhub.com
Reference standard	EN 15804+A2:2019 and ISO 14025
PCR	EPD Hub Core PCR Version 1.1, 5 Dec 2023
Sector	Construction product
Category of EPD	Third party verified EPD
Scope of the EPD	Cradle to gate with options, A4-A5, and modules C1-C4, D
EPD author	Louis Astley-weir
EPD verification	Independent verification of this EPD and data, according to ISO 14025: ☐ Internal verification ☑ External verification
EPD verifier	Haiha Nguyen, as an authorized verifier acting for EPD Hub Limited

The manufacturer has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programs may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context.

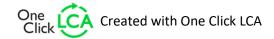
PRODUCT

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Product name	Permascreed
Additional labels	Permascreed L, Permascreed M, Permascreed H
Product reference	
Place of production	Derbyshire, England.
Period for data	Calendar year 2023
Averaging in EPD	Multiple products
Variation in GWP-fossil for A1-A3	20.6 %

ENVIRONMENTAL DATA SUMMARY

Declared unit	1 Ton
Declared unit mass	1000 kg
GWP-fossil, A1-A3 (kgCO₂e)	1.37E+02
GWP-total, A1-A3 (kgCO₂e)	1.01E+02
Secondary material, inputs (%)	0.02
Secondary material, outputs (%)	97,4
Total energy use, A1-A3 (kWh)	1100
Net freshwater use, A1-A3 (m³)	0.55







PRODUCT AND MANUFACTURER

ABOUT THE MANUFACTURER

IKO UK PLC is a trusted and transparent partner in the UK's built environment, boasting 140 years of manufacturing experience. As a market leader in roofing, insulation, and waterproofing systems, and offer a growing range of highway maintenance products, our commitment to local sourcing, continuous improvement, and innovation ensures our solutions stand the test of time. IKO UK PLC operates four strategically located manufacturing plants, supported by an extensive network of technical experts. This infrastructure, combined with their dedication to environmental responsibility, makes IKO a reliable and responsive partner. The company remains rooted in the values of craftsmanship, quality, and entrepreneurial spirit envisioned by its founders. IKO UK PLC champions UK manufacturing, controlling raw materials to ensure quality. Our values of integrity, performance, humility, and agility are embedded in every decision, aiming to produce high-quality solutions with minimal environmental impact. IKO's focus on ex

PRODUCT DESCRIPTION

IKO Permascreed is a quick laying screed designed for flat roofs and used for levelling walkways and vehicle decks. It is designed to provide drainage falls, as well as a stable base for the specified waterproofing system.

Its special mastic asphalt formulation delivers a fast curing time, making the roof or deck trafficable much faster than traditional cement screeds. Site programs can therefore be streamlined and delays to other trades can be significantly minimised.

IKO Permascreed is suitable for insulated warm roofs, inverted roofs, green roofs, car parks, flooring and balconies, or terrace applications.

Further information can be found at https://ikogroup.co.uk/.

PRODUCT RAW MATERIAL MAIN COMPOSITION

Raw material category	Amount, mass %	Material origin					
Metals	N/A	N/A					
Minerals	88.6	EU					
Fossil materials	11.4	EU					
Bio-based materials	N/A	N/A					

BIOGENIC CARBON CONTENT

Product's biogenic carbon content at the factory gate

Biogenic carbon content in product, kg C	0
Biogenic carbon content in packaging, kg C	9.82

e CA Created with One Click LCA 9 Permascreed





FUNCTIONAL UNIT AND SERVICE LIFE

Declared unit	1 Ton
Mass per declared unit	1000 kg
Functional unit	-
Reference service life	60 years

SUBSTANCES, REACH - VERY HIGH CONCERN

The product does not contain any REACH SVHC substances in amounts greater than 0.1% (1000 ppm).





PRODUCT LIFE-CYCLE

SYSTEM BOUNDARY

This EPD covers the life-cycle modules listed in the following table.

Pro	duct st	tage		mbly age		Use stage End of life stage								Beyond the system boundaries				
A1	A2	А3	A4	A5	B1	B2	В3	B4	В5	В6	В7	C1	C2	С3	C4			
×	×	×	×	×	MND	MND	MND	MND	MND	MND	MND	×	×	×	×			
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction/ demolition	Transport	Waste processing	Disposal	Reuse	Recovery	Recycling

Modules not declared = MND. Modules not relevant = MNR

MANUFACTURING AND PACKAGING (A1-A3)

The environmental impacts considered for the product stage cover the manufacturing of raw materials used in the production as well as packaging materials and other ancillary materials. Also, fuels used by machines, and handling of waste formed in the production processes at the manufacturing facilities are included in this stage. The study also considers the material losses occurring during the manufacturing processes as well as losses during electricity transmission.

Permascreed is produced by blending bitumen, limestone filler, and various additives. This mixture is then poured into molds and left to cool. Once the cooling process is complete, the material is extracted from the molds, stacked on pallets, and wrapped

for shipment to the construction site. Notably, the manufacturing process generates no waste.

TRANSPORT AND INSTALLATION (A4-A5)

Transportation impacts occurred from final products delivery to construction site (A4) cover fuel direct exhaust emissions, environmental impacts of fuel production, as well as related infrastructure emissions.

The assumed transportation distance from the production plant to the building site is 94.18 km, using a EURO5 heavy goods vehicles (HGV) as the mode of transport. The vehicle capacity utilisation volume factor is considered to be 100%, indicating a full load. While actual load variations may occur, they are deemed negligible due to the minimal impact of transportation emissions on the total results. Return trips are not factored into the calculations. Proper loading of the product ensures no losses during transport. Additionally, the volume capacity utilisation factor for the nested product is also assumed to be 100%.

Installation Energy is assumed at 1kWh per Kg of installed product. Packaging waste treatments scenarios are taken from Eutostat.

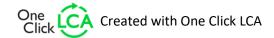
PRODUCT USE AND MAINTENANCE (B1-B7)

This EPD does not cover the use phase.

Air, soil, and water impacts during the use phase have not been studied.

PRODUCT END OF LIFE (C1-C4, D)

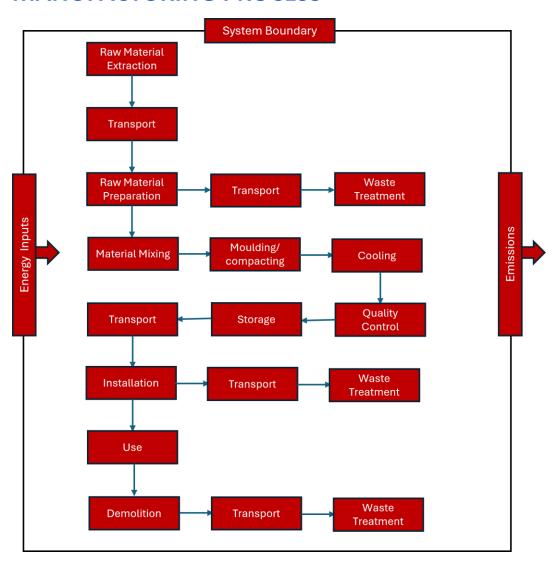
At the end of its life, during the demolition phase, the waterproofing material is unlikely to be separated from the substrate it was applied to. It is estimated that there is no mass loss during the product's use, so the end-of-life product is assumed to have the same weight as the declared product. Transport to waste handling facility is assumed to be by lorry at an average distance of 50 km. All of the end-of-life material is modelled using the Whole life carbon assessment for the built environment RICS PROFESSIONAL STANDARD Global 2nd edition, September 2023 Version 3, August 2024 Effective from 1 July 2024. Beyond the system boundary, the recovered material is assumed to be recycled into aggregates for construction applications.

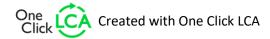






MANUFACTURING PROCESS









LIFE-CYCLE ASSESSMENT

CUT-OFF CRITERIA

The study does not exclude any modules or processes which are stated mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. The study includes all major raw material and energy consumption. All inputs and outputs of the unit processes, for which data is available for, are included in the calculation. There is no neglected unit process more than 1% of total mass or energy flows. The module specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

ALLOCATION, ESTIMATES AND ASSUMPTIONS

Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation. All allocations are done as per the reference standards and the applied PCR. In this study, allocation has been done in the following ways:

Data type	Allocation
Raw materials	Allocated by mass or volume
Packaging material	Allocated by mass or volume
Ancillary materials	Not applicable
Manufacturing energy and waste	Allocated by mass or volume

AVERAGES AND VARIABILITY

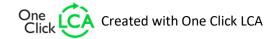
Type of average	Multiple products
Averaging method	Averaged by shares of total mass
Variation in GWP-fossil for A1-A3	20.6 %

This average EPD is a mass-weighted average of the Permascreed L, Permascreed H, and Permascreed M products, all produced at the Grangemill site. All products are produced in the same way, only their mix design varies.

LCA SOFTWARE AND BIBLIOGRAPHY

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This EPD has been created using One Click LCA EPD Generator. The LCA and EPD have been prepared according to the reference standards and ISO 14040/14044. The EPD Generator uses Ecoinvent v3.8, Plastics Europe, Federal LCA Commons and One Click LCA databases as sources of environmental data.







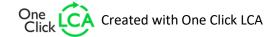
ENVIRONMENTAL IMPACT DATA

CORE ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	B7	C1	C2	С3	C4	D
GWP – total ¹⁾	kg CO₂e	6.34E+01	1.30E+01	2.42E+01	1.01E+02	1.68E+01	3.73E+01	MND	3.31E+00	4.69E+00	3.92E+00	2.63E-01	-3,40E+00						
GWP – fossil	kg CO₂e	6.34E+01	1.30E+01	6.02E+01	1.37E+02	1.68E+01	1.21E+00	MND	3.31E+00	4.69E+00	3.92E+00	2.63E-01	-6,07E+00						
GWP – biogenic	kg CO ₂ e	0.00E+00	0.00E+00	-3.60E+01	-3.60E+01	6.43E-03	3.60E+01	MND	0.00E+00	0.00E+00	0.00E+00	0.00E+00	2,68E+00						
GWP – LULUC	kg CO₂e	1.79E-02	5.12E-03	4.42E-02	6.72E-02	6.84E-03	3.72E-04	MND	3.30E-04	1.73E-03	3.90E-04	2.67E-04	-1,03E-02						
Ozone depletion pot.	kg CFC-11e	8.49E-05	3.02E-06	9.70E-06	9.76E-05	3.70E-06	1.41E-07	MND	7.07E-07	1.08E-06	8.37E-07	8.00E-08	-5,81E-07						
Acidification potential	mol H⁺e	6.67E-01	5.30E-02	4.14E-01	1.13E+00	6.94E-02	7.54E-03	MND	3.44E-02	1.99E-02	4.07E-02	2.22E-03	-4,74E-02						
EP-freshwater ²⁾	kg Pe	6.94E-04	9.17E-05	6.29E-04	1.42E-03	1.42E-04	1.23E-05	MND	1.10E-05	3.84E-05	1.30E-05	4.09E-06	-3,09E-04						
EP-marine	kg Ne	9.57E-02	1.58E-02	5.52E-02	1.67E-01	2.03E-02	3.43E-03	MND	1.52E-02	5.90E-03	1.80E-02	7.58E-04	-1,41E-02						
EP-terrestrial	mol Ne	1.10E+00	1.74E-01	6.11E-01	1.89E+00	2.24E-01	3.48E-02	MND	1.67E-01	6.51E-02	1.98E-01	8.33E-03	-1,59E-01						
POCP ("smog") ³)	kg NMVOCe	5.81E-01	5.34E-02	1.92E-01	8.27E-01	6.81E-02	9.76E-03	MND	4.59E-02	2.08E-02	5.43E-02	2.41E-03	-4,38E-02						
ADP-minerals & metals ⁴)	kg Sbe	2.25E-04	4.60E-05	1.01E-04	3.72E-04	5.84E-05	1.48E-06	MND	1.68E-06	1.10E-05	1.99E-06	8.85E-07	-3,83E-05						
ADP-fossil resources	MJ	5.44E+03	1.94E+02	8.95E+02	6.53E+03	2.43E+02	1.08E+01	MND	4.45E+01	7.05E+01	5.27E+01	6.08E+00	-9,00E+01						
Water use ⁵⁾	m³e depr.	1.09E+01	8.95E-01	8.74E+00	2.05E+01	1.06E+00	2.45E-01	MND	1.20E-01	3.15E-01	1.42E-01	3.55E-02	-1,61E+00						

¹⁾ GWP = Global Warming Potential; 2) EP = Eutrophication potential. Required characterisation method and data are in kg P-eq. Multiply by 3,07 to get PO4e; 3) POCP = Photochemical ozone formation; 4) ADP = Abiotic depletion potential; 5) EN 15804+A2 disclaimer for Abiotic depletion and Water use and optional indicators except Particulate matter and Ionizing radiation, human health. The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

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ADDITIONAL (OPTIONAL) ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

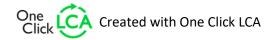
Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	С3	C4	D
Particulate matter	Incidence	3,90E-06	1,13E-06	4,41E-06	9,44E-06	1,43E-06	1,45E-07	MND	9,22E-10	5,41E-07	8,34E-06	4,45E-08	-1,29E-06						
Ionizing radiation ⁶⁾	kBq 11235e	2,40E+01	1,01E+00	1,12E+01	3,62E+01	1,13E+00	7,97E-02	MND	2,05E-04	3,36E-01	2,42E-01	2,91E-02	-1,07E+00						
Ecotoxicity (freshwater)	CTUe	4,87E+03	1,61E+02	6,05E+02	5,63E+03	2,24E+02	9,71E+00	MND	2,68E-02	6,34E+01	3,17E+01	4,50E+00	-2,01E+02						
Human toxicity, cancer	CTUh	2,82E-08	4,96E-09	7,48E-08	1,08E-07	6,28E-09	2,61E-09	MND	1,03E-12	1,56E-09	1,21E-09	1,90E-10	-4,79E-09						
Human tox. non-cancer	CTUh	7,58E-07	1,63E-07	4,66E-07	1,39E-06	2,08E-07	1,45E-08	MND	1,94E-11	6,27E-08	2,29E-08	3,00E-09	-1,42E-07						
SQP ⁷⁾	-	7,22E+02	1,37E+02	4,73E+03	5,58E+03	1,68E+02	8,92E+00	MND	5,79E-03	8,12E+01	6,85E+00	1,48E+01	-1,80E+02						

⁶⁾ EN 15804+A2 disclaimer for lonizing radiation, human health. This impact category deals mainly with the eventual impact of low-dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator; 7) SQP = Land use related impacts/soil quality.

USE OF NATURAL RESOURCES

Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	B7	C1	C2	С3	C4	D
Renew. PER as energy ⁸⁾	MJ	1,62E+01	2,77E+00	3,63E+02	3,82E+02	2,85E+00	3,64E-01	MND	2,54E-04	7,94E-01	3,01E-01	1,06E-01	-6,50E+01						
Renew. PER as material	MJ	0,00E+00	0,00E+00	3,17E+02	3,17E+02	0,00E+00	-3,17E+02	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	2,20E+01						
Total use of renew. PER	MJ	1,62E+01	2,77E+00	6,80E+02	6,99E+02	2,85E+00	-3,16E+02	MND	2,54E-04	7,94E-01	3,01E-01	1,06E-01	-4,30E+01						
Non-re. PER as energy	MJ	2,52E+03	1,94E+02	8,58E+02	3,57E+03	2,43E+02	1,08E+01	MND	4,45E-02	7,05E+01	5,27E+01	6,08E+00	-8,45E+01						
Non-re. PER as material	MJ	2,92E+03	0,00E+00	2,55E+01	2,95E+03	0,00E+00	-3,69E+01	MND	0,00E+00	0,00E+00	-2,84E+03	-7,28E+01	1,18E+01						
Total use of non-re. PER	MJ	5,44E+03	1,94E+02	8,84E+02	6,52E+03	2,43E+02	-2,61E+01	MND	4,45E-02	7,05E+01	-2,79E+03	-6,67E+01	-7,27E+01						
Secondary materials	kg	2,43E-01	6,48E-02	9,89E-01	1,30E+00	7,99E-02	6,57E-03	MND	1,74E-05	1,96E-02	2,06E-02	2,19E-03	5,09E-02						
Renew. secondary fuels	MJ	2,35E-03	7,13E-04	8,31E+00	8,31E+00	1,04E-03	5,12E-05	MND	5,70E-08	1,97E-04	6,74E-05	8,42E-05	-9,49E-03						
Non-ren. secondary fuels	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00						
Use of net fresh water	m³	3,05E-01	2,44E-02	2,23E-01	5,53E-01	2,87E-02	8,05E-03	MND	2,70E-06	9,13E-03	3,20E-03	6,55E-03	-1,40E+00						

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⁸⁾ PER = Primary energy resources.





END OF LIFE – WASTE

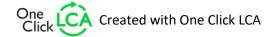
Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	С3	C4	D
Hazardous waste	kg	1,97E+00	2,18E-01	1,37E+00	3,55E+00	3,49E-01	1,60E-02	MND	5,96E-05	9,34E-02	7,05E-02	0,00E+00	-4,25E-01						
Non-hazardous waste	kg	2,75E+01	3,86E+00	2,42E+01	5,55E+01	5,58E+00	1,79E+01	MND	4,19E-04	1,54E+00	4,96E-01	2,50E+01	-1,24E+01						
Radioactive waste	kg	3,83E-02	1,33E-03	6,14E-03	4,58E-02	1,60E-03	5,34E-05	MND	3,13E-07	4,71E-04	3,71E-04	0,00E+00	-4,31E-04						

END OF LIFE – OUTPUT FLOWS

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	С3	C4	D
Components for re-use	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00						
Materials for recycling	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	7,88E+00	MND	0,00E+00	0,00E+00	9,75E+02	0,00E+00	0,00E+00						
Materials for energy rec	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	7,91E+00	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00						
Exported energy	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	8,44E+01	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00						

ENVIRONMENTAL IMPACTS – EN 15804+A1, CML / ISO 21930

Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	С3	C4	D
Global Warming Pot.	kg CO₂e	6,16E+01	1,29E+01	5,88E+01	1,33E+02	1,66E+01	1,83E+00	MND	3,27E-03	4,64E+00	3,87E+00	2,58E-01	-5,93E+00						
Ozone depletion Pot.	kg CFC-11e	6,71E-05	2,39E-06	7,81E-06	7,73E-05	2,93E-06	1,13E-07	MND	5,60E-10	8,55E-07	6,63E-07	6,35E-08	-4,94E-07						
Acidification	kg SO₂e	5,62E-01	4,11E-02	3,55E-01	9,58E-01	5,41E-02	5,41E-03	MND	2,45E-05	1,54E-02	2,90E-02	1,68E-03	-3,63E-02						
Eutrophication	kg PO ₄ ³e	7,95E-02	9,33E-03	4,45E-02	1,33E-01	1,24E-02	3,13E-02	MND	5,69E-06	3,52E-03	6,73E-03	5,38E-04	-1,43E-02						
POCP ("smog")	kg C ₂ H ₄ e	2,33E-02	1,68E-03	1,60E-02	4,10E-02	2,20E-03	3,14E-04	MND	5,36E-07	6,03E-04	6,35E-04	6,84E-05	-2,55E-03						
ADP-elements	kg Sbe	2,23E-04	4,50E-05	9,98E-05	3,68E-04	5,70E-05	1,39E-06	MND	1,65E-09	1,07E-05	1,95E-06	8,54E-07	-3,80E-05						
ADP-fossil	MJ	5,44E+03	1,94E+02	8,95E+02	6,53E+03	2,43E+02	1,08E+01	MND	4,45E-02	7,05E+01	5,27E+01	6,08E+00	-8,99E+01						







VERIFICATION STATEMENT

VERIFICATION PROCESS FOR THIS EPD

This EPD has been verified in accordance with ISO 14025 by an independent, third-party verifier by reviewing results, documents and compliancy with reference standard, ISO 14025 and ISO 14040/14044, following the process and checklists of the program operator for:

- This Environmental Product Declaration
- The Life-Cycle Assessment used in this EPD
- The digital background data for this EPD

Why does verification transparency matter? Read more online This EPD has been generated by One Click LCA EPD generator, which has been verified and approved by the EPD Hub.

THIRD-PARTY VERIFICATION STATEMENT

I hereby confirm that, following detailed examination, I have not established any relevant deviations by the studied Environmental Product Declaration (EPD), its LCA and project report, in terms of the data collected and used in the LCA calculations, the way the LCA-based calculations have been carried out, the presentation of environmental data in the EPD, and other additional environmental information, as present with respect to the procedural and methodological requirements in ISO 14025:2010 and reference standard.

I confirm that the company-specific data has been examined as regards plausibility and consistency; the declaration owner is responsible for its factual integrity and legal compliance.

I confirm that I have sufficient knowledge and experience of construction products, this specific product category, the construction industry, relevant standards, and the geographical area of the EPD to carry out this verification.

I confirm my independence in my role as verifier; I have not been involved in the execution of the LCA or in the development of the declaration and have no conflicts of interest regarding this verification.

HaiHa Nguyen, as an authorized verifier acting for EPD Hub Limited 31.03.2025





